2000X2000MM SIEGMUND WELDING TABLE 28MM PROFESSIONAL EXTREME 8.7 - DIAGONAL GRID

siegmund

Professional Extreme 8.7 28mm 2000x2000x200 plasma nitrided, coated diagonal grid, side walls with diagonal grid with standard legs.

AVA 280045XD7D - W93425

Welding table type	Professional Extreme 8.7	
System (bore)	28 mm	
Tabletop size	2000x2000	mm
Length	2000	mm
Width	2000	mm

28MM WELDING TABLES

The high resistance of these tables makes them ideal for extremely heavy work. The diagonal drilling pattern doubles the clamping options on the welding and clamping table.

The Professional Extreme 8.7 welding and clamping tables are made of special tool steel and are plasma nitrided and coated. Due to the extremely strong surface structure, these tables have a high resistance to impact, shock and corrosion. Due to the high resistance of these tables, they are extremely suitable for extremely heavy work.

Material thickness:

- Approx. 24.5 - 27mm

Material:

- Hardened tool steel + plasma nitrided

Vickers hardness:

- Base hardness about 280 - 340Vickers
- The less used side walls are made of S355J2+N for cost savings.

Data:

- Bore distance 100 mm
- Grid distance 100 mm

Side walls:

- 200 mm high
- Changed drilling pattern allows parallel clamping, the side wall has a 50 mm grid pattern

Radius:

- A radius of 3 mm at the top of the top ensures less damage to the table
- A radius of 6 mm on the sides at the corners of the table reduces the risk of injuries

System drilling:

- Ø 28.15m m

Radius R3 at the holes

- Reduces damage to the tables and accessories
- For easier clamping of bolts and accessories
- Even less adherence of weld spatter to the drilling edges
- Less damage when moving heavy construction and fixture parts
- Beveled on the sides for optimum tension on the bolts

Reinforcement:

- Distance of approximately 500-600mm
- Raised ribs

Table legs (data for standard leg):

- Box profile 90x90 mm
- Foot Ø 90 mm (solid)
- Leg is finely adjustable by 50 mm

Load capacity:

- Max load capacity per leg is 2,000 kg